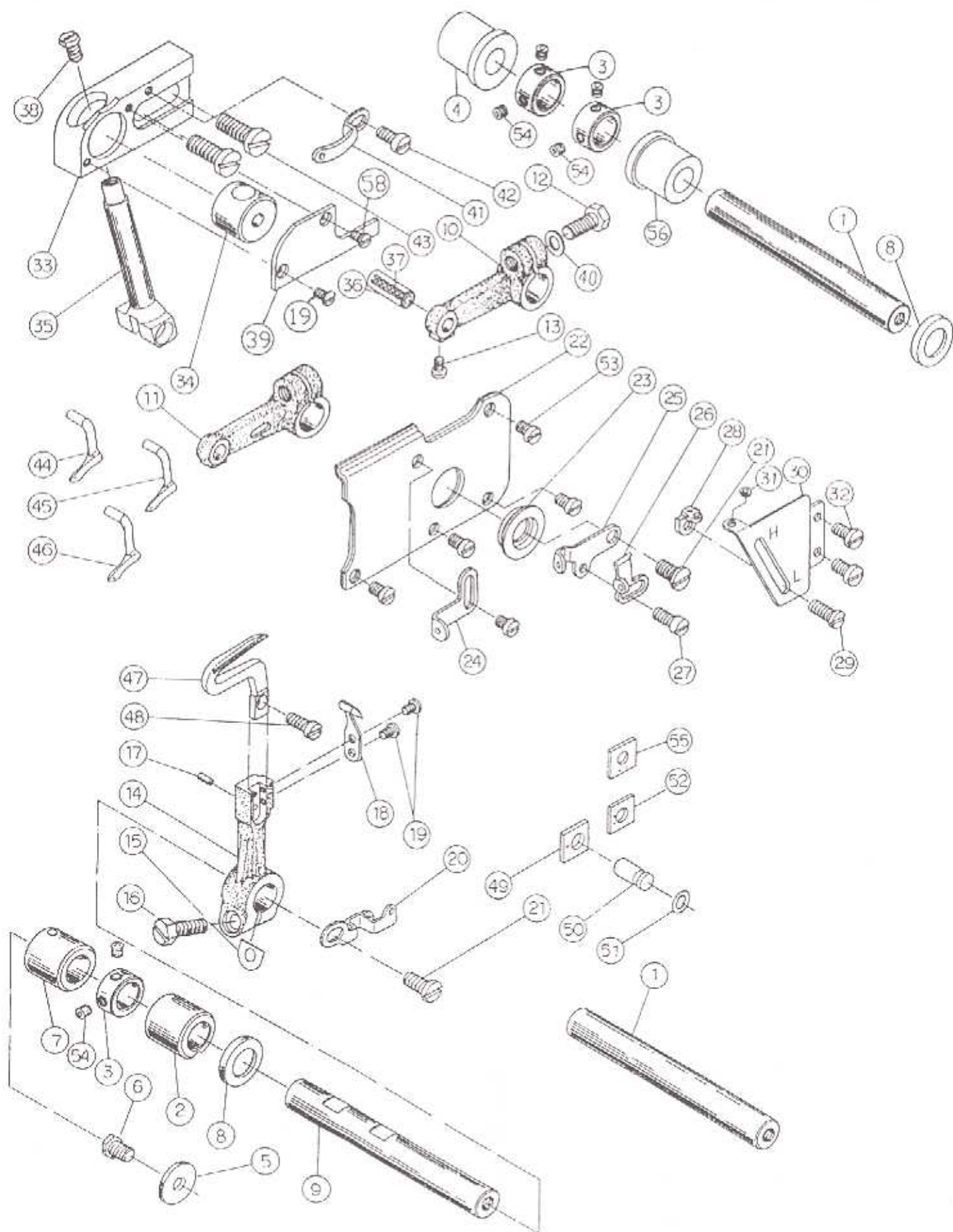


## 7. 上下結線鉤與相關零件

### UPPER AND LOWER LOOPER COMPONENTS



# 7. 上下結線鉤與相關零件

## UPPER AND LOWER LOOPER COMPONENTS

專用機型	序號	物料編號	名稱	單位用量
	Ref.No.	Parts.No.	Description	Amt. Req
04	01	2100030701	軸	Upper looper shaft 2
	02	2100000702	軸襯	Bushing 1
	03	2100000703	定位環	Thrust collar 3
	04	2100000704	軸襯	Bushing 1
	05	2100000705	墊圈	Washer 1
	06	8SK44400907P	螺絲	Screw 1
	07	2100000707	軸襯	Bushing 1
	08	2100000708	油封	Rubber ring 2
11	09	2100050709	軸	Lower looper shaft 1
05	10	2100030710	曲柄	Crank 1
07	11	2100040711	曲柄	Crank 1
	12	8SK60281307F	螺絲	Screw 1
	13	8SH36400505A	螺絲	Screw 1
	14	2100000714	擺動臂	Lower looper support arm 1
	15	2100000715	墊圈	Washer 1
	16	8SK60281007F	螺絲	Screw 1
	17	90SP0206	彈簧梢	Spring pin 1
	18	-----	導針	Travelling needle guide 1
	19	8SH32440405A	螺絲	Screw 3
	20	2100000720	導線	Looper thread take-up 1
	21	8SC44400808D	螺絲	Screw 2
	22	2100000722	防塵蓋	Oil shield plate 1
	23	2100000723	油封	Oil seal 1
	24	2100000724	導線	Thread guide 1
	25	2100000725	導線	Looper thread take up 1
	26	2100000726	導線	Thread take up 1
	27	8SC32440406A	螺絲	Screw 1
	28	2100000728	導線	Lower looper thread guide 1
	29	8SB36400406A	螺絲	Screw 1
	30	2100000730	導線	Looper thread take up cover 1
	31	2100000731	導線	Thread guide 1
	32	8SC44400907D	螺絲	Screw 2
	33	2100000733	軸承座	Guide support 1
	34	2100000734	擺動軸承	Lever guide 1
	35	2100000735	擺動軸	Upper looper lever 1
	36	2100000736	曲柄銷	Pin 1
	37	66807	油線	Oil wick 1
	38	2117000738	螺絲	Screw 1
	39	2100000739	擋片	Guide cover 1
	40	2100000740	墊圈	Washer 1
	41	2100000741	導線	Thread guide 1
	42	8SC36400707D	螺絲	Screw 1
	43	8SB60281609A	螺絲	Screw 2
19	44	-----	結線鉤	Upper looper 1
20	45	-----	結線鉤	Upper looper 1
21	46	-----	結線鉤	Upper looper 1
	47	-----	下結線鉤	Lower looper 1
	48	8SC36400606D	螺絲	Screw 1
05	49	2100030749	定位片	Stopper 1
	50	2100000750	定位銷	Pin 1
	51	90OR040	油環	Rubber ring 1
07	52	2100040752	定位片	Stopper 1
	53	8SC36401007D	螺絲	Screw 5
	54	8SN44400400E	螺絲	Screw 6
08	55	2100040755	定位片	Stopper 1
	56	2100000756	軸襯	Bushing 1
	57	-----	孔塞	Oil wick cover bushing 停用
	58	8SB32440705A	螺絲	Screw 1

04 For SC9003 - SC9004

05 For SC9003 - SC9005

08 For SC9004 A 53

07 For SC9004

11 For SC9005

19 For SC9003, SC9005(Needle #8-#13)

20 For SC9003, SC9005(Needle #14-#20)

and SC9004 (Needle #6-#8)

21 For SC9003, SC9005(Needle #21)

and SC9004(Needle #9-#16)